INCIDENCE OF AEROBIC SPOILAGE- AND PSYCHROTROPHIC BACTERIA IN NON-PASTEURISED AND PASTEURISED BOVINE MILK FROM MASERU

St Moshoeshoe1 (BTech Biomedical Technology) | D Olivier2 (DTech Biomedical Technology)

1 Maseru, Lesotho
2 Central University of Technology, Free State, School of Health Technology, South Africa

Abstract

The presence of pathogenic bacteria in milk is a possible source of food-borne diseases. One hundred and sixty non-pasteurised and forty pasteurised milk samples from the Maseru area were analysed for the presence of bacteria. It is recommended by legislation that milk be free from pathogenic bacteria, and microbial counts must be within the ranges as stipulated in Regulation 1555 of 21 November 1997. Eighty seven of the non-pasteurised milk samples had high total aerobic bacterial counts that were not within the stipulated range for microbial counts as outlined in Regulation 1555, whereas twenty seven pasteurised milk samples had unacceptably high aerobic bacterial counts. Unacceptably high counts of *E. coli* were detected in thirty five of the non-pasteurised samples. Bacterial phosphatase was detected in seven of the pasteurised samples, indicating possible post-processing contamination. *Listeria monocytogenes* was isolated from five non-pasteurised milk samples and *Listeria innocua* was isolated from one sample. The presence of psychrotrophic *Listeria* could contaminate the milk processing plant rendering pasteurised milk unsafe for human consumption. Community members should be informed regarding the dangers of consuming non-pasteurised milk. Small-scale farmers should be educated regarding the dangers of *Listeria* infection in the herds.

Keywords

*Listeria monocytogenes*, psychrotrophic, Maseru, pasteurised milk, non-pasteurised milk, *E. coli*.

INTRODUCTION

Food-borne diseases are a serious public health concern as they affect many people and contribute to the overall mortality rate. A broad spectrum of microbial pathogens can contaminate food and water supplies. This causes a range of illnesses, where the invasive organism can produce clinical syndromes and toxins that can affect almost any system in the body. Therefore, the term “foodborne disease” relates to many pathogens and many diseases. The World Health Organization (WHO) defines food hazards as “biological, chemical, or physical agents in or on food that may have an adverse health effect,” and food-related risks are traditionally defined as “a function of the probability of an adverse effect and the magnitude of that effect, consequential to a hazard in food.”

Despite its nutritional qualities, milk also has the potential to cause food-borne diseases. The natural composition of milk makes it an excellent medium for the proliferation of spoilage and pathogenic microorganisms. Both pre-processing and post-processing aseptic and sterilisation measures are therefore crucial in maintaining low microbial numbers in milk or milk products.

Non-pasteurised milk is susceptible to spoilage and must be kept refrigerated because if left standing without refrigeration, the lactic acid bacteria naturally ferment it to produce lactic acid, which gives non-pasteurised milk its sour taste. Although pasteurisation of raw milk will initially destroy any potential pathogens and increase its shelf life, the presence of heat-resistant organisms, like streptococci, will eventually cause milk spoilage, rendering the milk unsuitable for consumption.

*Listeria monocytogenes* is the causative agent of listeriosis and is a known pathogenic psychrotroph implicated in many cases of food-borne disease outbreaks. Within the food and dairy industry, *Listeria* has been isolated from biofilms where these bacteria adhere to and colonise moist areas and equipment, thus posing a risk of recontamination of the finished product. *Listeria* outbreaks were often associated with consumption of non-pasteurised milk and unfermented dairy products. However, in 1983, an outbreak of listeriosis due to the consumption of pasteurised milk was reported in Massachusetts. In France, soft cheese made from non-pasteurised milk was implicated in two outbreaks of listeriosis in 1995. Several other outbreaks due to the consumption of pasteurised milk and dairy products have been reported on different occasions. However, milk and milk products are not the only vehicles of *Listeria* transmission in food products. Table 1 reflects some of the food products contaminated with *Listeria*.

Control of psychrotrophic *L. monocytogenes* is particularly difficult in terms of chill storage. Storage temperatures of 4°C are not acceptable as even the presence of a small bacterial inoculum held at this temperature may grow and multiply to produce an infectious dose. There are great differences in pathogenic potential among strains of *L. monocytogenes* and useful information can be obtained from serotyping. This will help to identify and differentiate the organisms so that in the event of epidemics, necessary measures can be taken to contain the infection and prevent further spread once the source has been identified.

Food safety failures usually receive much public attention. This...
leads to demands for increased product testing in some countries and by large producers\(^{27}\). However, in some developing countries, such as Lesotho, not much attention is given to food safety failure due to the lack of food legislature. In addition, small-scale industries often cannot afford to implement quality assurance processes. In Maseru, there is only one large-scale dairy producer, and several small-scale milk producers sell the milk directly to the dairy. However, some of these farmers sell non-pasteurised milk directly to the community as well. Unlike large-scale production where the manufacturer implements quality and product control measures to ensure food safety, there is no quality and product control measures on the non-pasteurised milk sold directly to the community. This consequently poses a threat to the general health of consumers. The aim of this study was to determine the presence of aerobic spoilage bacteria and \textit{L. monocytogenes} in 160 non-pasteurised bovine milk and 40 pasteurised bovine milk samples collected in the Maseru area in Lesotho.

**METHODOLOGY**

**Sample Collection**

Two hundred bovine milk samples were collected for this study. Hundred and sixty non-pasteurised milk samples were collected from local farmers as the milk was delivered at the dairy plant in Maseru, Lesotho. Approximately 15 samples per week were collected and analysed over a period of three months. Samples were collected in sterile 50 ml bottles and directly aliquoted into sterile labelled screw cap test tubes. Samples were transported on ice to the laboratory for microbial analysis on the day of collection.

Forty pasteurised milk samples, all within the stipulated expiry period, were bought from different local shops in Maseru. Ten samples per week were collected and transported on ice for microbial analysis on the day of purchase.

**Geographic Study Area**

The Maseru constituencies included in the study were Maseru, Stadium Area, Mabote, Motimposo, Tsosane, Lihabaneng, Lithoteng, Abia and Qoaling. Refer to Figure 1 for a geographical representation of the area.

**Isolation And Identification Of Bacteria**

All procedures were performed according to the standard operating procedures as stipulated by regulations related to milk and dairy products in South Africa incorporated in Act 54 of 1972, the Foodstuffs, Cosmetics and Disinfectants Act, in Regulation 1555 of 21 November 1997 (South Africa, 1997).

The temperature of the pasteurised milk was raised to 25 °C ± 1°C in a water bath (incubation time 30 minutes). In a sterile test tube, 5 ml of freshly prepared phosphate buffer was added to 1 ml of heated milk and vortexed. Samples were incubated in a water bath for 2 h at 37°C and colour changes observed every 10 minutes. Pasteurised milk, which turned bright yellow after 10-20 min, was recorded as having “bacterial phosphatase” (due to high bacterial counts). Samples that remained white or pale yellow after 30 min were recorded as pasteurised. Boiled milk was used as a negative control.

**Isolation Of Listeria**

Tests were performed in accordance with the International Organisation for Standardisation (ISO) 11290-1 (1996) and standard 143:1990 of the FDA/IDF-FIL for milk and milk products for the detection of \textit{L. monocytogenes}.

**Two-Stage Enrichment Method**

Selective enrichment for \textit{Listeria} was achieved by using a two-stage enrichment method. One millilitre of the milk sample was inoculated into 10 ml \textit{Listeria} enrichment broth (Merck, SA) and incubated aerobically up to 24 h at 30°C ± 1°C. This was followed by the second enrichment step where 100 µl from the first cultures was inoculated into 10 ml of Fraser \textit{Listeria} selective enrichment broth (Merck, SA) and incubated aerobically at 35°C ± 1°C for 24 h. In the event where blackening of the broth was observed, Oxford \textit{Listeria} selective agar (Merck, SA) was subcultured with 50 µl of the broth and incubated aerobically at 35°C ± 1°C for up to 24-48 h. \textit{Listeria monocytogenes} hydrolyses esculin to esculatin and forms a black complex with iron(III)ions, and produces brown-green coloured colonies with a black halo. All presumptive \textit{Listeria} colonies were selected for further testing.
Identification Of Listeria

Culture purity on Listeria selective agar was confirmed by morphological examination of isolated colonies (observation of brown-green coloured colonies with a black halo). All presumptive Listeria isolates which were Gram-positive coccobacilli or bacilli, catalase positive, oxidase negative and motile at 25°C were selected for further biochemical analysis using the Listeria API (bioMérieux, SA). Sub-cultures were prepared on blood agar for confirmation and differentiation with the Listeria API according to the manufacturer’s instructions.

RESULTS

Dairy products may serve as vehicles of transmission for pathogenic spoilage organisms. Since it is recommended by legislation that milk be free from pathogenic bacteria, non-pasteurised and pasteurised milk should therefore be tested for microbial content to ensure that microbial counts are within the ranges as stipulated in Regulation 1555 of 21 November 1997[7]. (See Table 2 for standard bacterial count values for milk.) Individual counts were therefore compared to the microbial values stated in Table 2.

Total Viable Counts

The total viable bacterial counts in 73 (n=160) non-pasteurised milk samples was within the acceptable range of < 200 000 cfu/ml. However, 87 samples had counts greater than 200 000 cfu/ml.

With regard to the pasteurised milk samples, only 13 (n=40) of these samples had total aerobic counts within the acceptable range of 50 000 cfu/ml in terms of the national standard, whereas 27 had counts above 50 000 cfu/ml.

Total Coliform Counts

Seventy one of the non-pasteurised milk samples (n=160) had coliform counts below 20 cfu/ml whereas 89 had coliforms counts higher than 20 cfu/ml.

Thirty three of the pasteurised milk samples (n=40) had a total coliform count of ≤ 20 cfu/ml, whereas 7 samples had higher counts.

Total E. coli Count

Hundred and twenty five (n=160) non-pasteurised milk samples complied with the standard count for E. coli whereas 35 samples had counts greater than 9 cfu/ml.

Table 1: Food products associated with Listeria contamination

<table>
<thead>
<tr>
<th>Food</th>
<th>Organism</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>Meat salads, French salad, beef steak, chicken, cheese</td>
<td>L. monocytogenes</td>
<td>[19]</td>
</tr>
<tr>
<td>Mince, patty, trout, fish, salad, cheese salad</td>
<td>L. monocytogenes</td>
<td>[20]</td>
</tr>
<tr>
<td><em>Helix pomatia</em></td>
<td>L. monocytogenes</td>
<td>[21]</td>
</tr>
<tr>
<td>Cabbage, lettuce, squid</td>
<td>L. monocytogenes</td>
<td>[22]</td>
</tr>
<tr>
<td>Mussel, hake, mackerel</td>
<td>L. innocua</td>
<td>[22]</td>
</tr>
<tr>
<td>Non-pasteurised milk, cheese</td>
<td>L. monocytogenes</td>
<td>[23]</td>
</tr>
<tr>
<td>Sheep milk cheese</td>
<td>L. monocytogenes</td>
<td>[24]</td>
</tr>
</tbody>
</table>

Figure 1: Maseru city constituencies (MCC) under study
None of the 40 pasteurised milk samples showed the presence of \textit{E. coli}. However, bacterial phosphatase was detected in 7 of the pasteurised milk samples.

**Prevalence Of Listeria**

Presumptive \textit{Listeria} isolates were detected in 29 (n=200) of the milk samples tested. However, only 9 isolates were selected for API based on their biochemical reactions and Gram stain. The API confirmed six isolates to be \textit{Listeria} species, five proved to be \textit{L. monocytogenes} and one was \textit{L. innocua}. The six isolates were identified only from the non-pasteurised milk samples.

**DISCUSSION**

Some non-pasteurised milk samples showed higher than expected ranges in all the parameters used to determine microbial quality (total aerobic count high in 54% samples; total coliform count high in 56% samples; \textit{E. coli} high in 21% milk and \textit{Listeria} present in 4% milk samples). This may be attributed to negligence of proper sanitation practices in the milking or transport environment. This emphasises the need for maintenance of hygienic conditions in the milking environment. This finding concurs with observations made by Van Kessel et al.\cite{29} who found high levels of bacteria in bulk milk and emphasised the need for maintenance of hygienic conditions in both the milking and processing environment.

With regard to aerobic counts, a large percentage (68%) of the pasteurised milk samples showed unacceptably high counts. This shows that most of the pasteurised milk samples exceeded the national standard for total bacterial counts in pasteurised milk sold directly to the public. This could be attributed to the pasteurisation process not being effective in reducing aerobic count in the pasteurised milk or the result of post-processing contamination. Cagri-Mehmetoglu et al.\cite{30} isolated both pathogenic \textit{E. coli} and \textit{L. monocytogenes} in two cheese processing environments. Although complete elimination of coliform bacteria entering the milk is considered very difficult\cite{31}, a very low total coliform count in pasteurised milk is essential for good quality milk. In the current study only 18% of the pasteurised samples showed non-conformance regarding total coliform counts compared to the 56% of the non-pasteurised milk samples. These results are similar to the findings by Van Kessel et al.\cite{29} whereby a low percentage of the samples tested had unacceptably high total coliform counts.

\textit{Listeria} species were detected in 6 of the 160 non-pasteurised milk samples, five of which were \textit{Listeria monocytogenes} and one \textit{L. innocua}. These results concur with those of other researchers. Waak et al.\cite{32} reported that \textit{L. monocytogenes} was prevalent in 1% of non-pasteurised milk samples, whilst Vardar-Unlu et al.\cite{33} reported a 6% prevalence of \textit{L. monocytogenes}. However, higher counts have been reported. According to Hayes et al.\cite{34} \textit{L. monocytogenes} was recovered from 12% of non-pasteurised milk samples and Holko et al.\cite{35} found 13% non-pasteurised milk samples to be contaminated with \textit{L. monocytogenes}. In a study by Rahimi et al.\cite{36}, the prevalence of \textit{Listeria} in non-pasteurised milk in Iran was 22.6% followed by 19% prevalence in cheese. In the current study the presence of \textit{Listeria} was not confirmed in any of the examined pasteurised milk samples. This concurs with the results from Kells & Gilmour\cite{37}, where no \textit{Listeria} was found in pasteurised milk. The prevalence of \textit{L. monocytogenes} and \textit{L. innocua} was low in this study, nonetheless, these pathogens represent a potential risk to consumers of non-pasteurised milk and non-pasteurised milk products. \textit{Listeria}’s presence in food is an issue that raises much concern as this organism is responsible for cases of listeriosis. Prevention of listeriosis has to be of major importance as the mortality is very high.

Having confirmed the occurrence of \textit{L. monocytogenes} in non-pasteurised milk samples, it is interesting that \textit{L. innocua} was also identified although it was not within the scope of this study. However, this organism has been found on several occasions to co-exist together with \textit{L. monocytogenes}\cite{32, 33}. The \textit{Listeria} contaminated samples also came from different producers in the Masera City Constituent area, from the villages of Lithabaneng, Leqele (Lithabaneng), Tsosane, Semphetenyane (Qoaling) and Abia, indicating no specific regional incidence. Results regarding seasonality are inconclusive as the samples were only collected over a period of three months.

Identification of suspect \textit{Listeria} colonies from the media was problematic, due to the occurrence of \textit{Listeria}-like organisms. These organisms had the typical appearance and behaviour of \textit{Listeria} in both the enrichment broth and selective media. As experienced by other authors, phenotypic properties by which bacteria are identified when using culture methods may not always be expressed and may be difficult to interpret\cite{30, 14}. This was also found by Gebretsadik et al.\cite{38} who observed cultures with similar growth and morphological characteristics as \textit{Listeria} but were not confirmed as \textit{Listeria}. Besse et al.\cite{39} observed nutritional competition amongst \textit{Listeria} species during the enrichment process. It is also important to note that some positive samples for \textit{Listeria} may go undetected due to overgrowth by natural background flora during enrichment as some strains of \textit{Listeria} may not be able to grow competitively. As bacterial adaptation to different environments causing similarities in phenotype, as well as resistance to ingredients in enrichment and selective media is often evident, conventional methods of detection cannot be exclusively relied upon, and genetic methods of detection should be included\cite{20}. Such findings highlight the importance of using molecular methods as a confirmatory technique for isolating \textit{L. monocytogenes} as well as for identification purposes. In a study conducted by Alessandria et al.\cite{40} more positive samples were recovered when using molecular methods compared to traditional methods. As reported by other authors, molecular methods were not only developed to reduce analysis time but also because of their high specificity in identification and characterisation among species\cite{41, 35, 24}.

<table>
<thead>
<tr>
<th>State of milk</th>
<th>Total viable count</th>
<th>Total coliforms (Dry film method)</th>
<th>Total \textit{E. coli}</th>
</tr>
</thead>
<tbody>
<tr>
<td>Non-pasteurised milk for processing</td>
<td>&lt;200000 cfu/ml</td>
<td>&lt;20 cfu/ml</td>
<td>&lt;10 colonies/ml</td>
</tr>
<tr>
<td>Pasteurised milk</td>
<td>&lt;50000 cfu/ml</td>
<td>&lt;20 cfu/ml</td>
<td>Absent in 1 ml</td>
</tr>
</tbody>
</table>

Table 2: Standard bacterial count values for milk<sup>28</sup>
It is important to note the dangers of supplying contaminated milk to the dairy industry. Such milk increases the chances of post-pasteurisation contamination as most of the plant equipment may be in contact with the milk and serve as possible sites for contamination. If the prevalence of *L. monocytogenes* is successfully reduced in dairy products, the risk of acquiring listeriosis from the products will also be reduced. Numerous studies documented the presence of *Listeria* within the dairy processing plants where sample sites included floors, drains, freezers, silos, bottle washers, bottle fillers, milk filters, bulk milk tanks, environment of the cheese processing plant and other equipment. The formation of biofilms is another challenge that has to be considered when addressing post-processing contamination as bacteria usually adheres to and multiplies on such surfaces and become the source of contamination. When conducting molecular characterisation of *L. monocytogenes*, Alessandria et al. observed similarity in strains that were isolated from both the equipment and the final product in a dairy processing plant. It can thus be concluded that the supply of poor quality non-pasteurised milk to the plant will definitely impact the final product.

Bacterial phosphatase activity was detected in 17.5% the pasteurised milk samples, implicating ineffective pasteurisation or post pasteurisation contamination. Unacceptable levels of food-borne pathogens and spoilage organisms compromise the quality of the food product. These findings are a reflection of the poor quality of non-pasteurised milk in the study area and also indicate that some retail milk may not be suitable for public consumption.

**CONCLUSION**

Information about the risks involved in consuming non-pasteurised milk or milk products (e.g. maas or soft cheese) should be provided continuously to vulnerable groups of the population, such as pregnant women, the elderly and the immunocompromised. Food safety issues should be discussed at health centres and health warnings should be issued in relation to high-risk foods. In cases where non-pasteurised milk sales are permitted directly from dairy farms, communities need to be informed that the milk may contain organisms that are harmful to health, and therefore has to be boiled prior to consumption. Special attention must be paid in educating pregnant women and immunocompromised individuals of the dangers of consuming *Listeria*-contaminated milk products.

In order to provide milk of acceptable quality, farmers also have to attend to the welfare or hygiene of the herd and the milking equipment. Environmental contaminants from bedding, manure and feeds are likely to affect the exterior of the udder. Since these contaminants can influence bacterial counts, measures such as proper teat sanitation before milking is crucial. Milk residue left on equipment contact surfaces supports the growth of a variety of microorganisms and thorough cleaning and sanitisation of equipment should be emphasised. Farmers need to be informed of the presence of *Listeria* in the milk in order for them to take corrective measures to prevent spreading of the disease.

Food safety is an issue that cannot be avoided and to provide a safe product to the public, it is essential to improve hygiene standards in dairy industries. Frequent inspection of equipment and operations is necessary to produce safe products of acceptable quality. At the same time testing for the microbial quality of milk can serve to help a dairy producer to identify inefficiencies in the production of milk and will also help monitoring the quality of pasteurised milk. This would ensure that the final product on the shelf meet the public’s expectations for a safe and nutritious food. Food industries need access to rapid, reliable and sensitive methods of detecting bacteria. Even though rapid methods are valuable tools, they may not replace standard culture methods. However, the development and usefulness of culture techniques rely on continued studies to determine the on-going developing resistance of organisms to antimicrobial chemicals. The dairy management should take cognisance of the presence of *Listeria* in some of the milk they buy from the local farmers and measures should be implemented as a matter of urgency to avoid contamination of the pasteurisation plant.

Emphasis should be placed on the role that biofilms can play in the contamination process and this should be addressed by specialised cleaning procedures.

It is worthwhile to expand this study and have it performed in a larger area to estimate geographical variation and seasonality. This will also help to monitor the prevalence of *Listeria* especially in those places where it was previously identified. Expansion of the study area will also allow analysis of a larger number of isolates which can be differentiated further through typing to establish an epidemiological profile. Further studies are also required to investigate the prevalence of diseases due to food-borne transmission. With such, estimates of incidence of listeriosis and other food-borne diseases can be established. In view of epidemiology, matching of implicated food and clinical isolates during an outbreak may help in recognising and containing the source of food-borne diseases.

**REFERENCES**

10. Rodríguez-La’Zaro D, Hema’Ndez M, Mariela S, Esteve T, Va Zquez-Boland JA, Pia M. Quantitative detection of *Listeria monocytogenes* and *Listeria innocua* by real-time PCR: Assessment of hly, lap, and Lin 02483 targets and am


